



N67 ENT M45 FOR MARINE APPLICATIONS

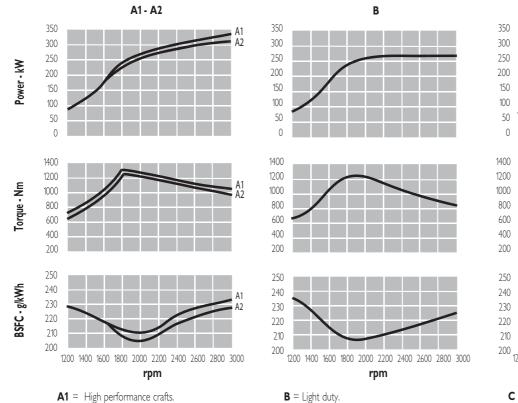
Thermodynamic cycle		Diesel 4 stroke		
Air intake				
Arrangement	6L			
Bore x Stroke	mm (in)	104 X 132 (4.09 × 5.20)		
Total displacement		6.7		
Valves per cylinder		4		
Cooling		liquid		
Direction of rotation (viewed facing flywheel)		CCW		
Engine management		electrical		
Injection system		Common Rail		
Electrical system				
Voltage	V	12		
Standard configuration				
Flywheel housing	type	SAE 3		
Flywheel size	inch	11 1/2		
Air filter	III CII	rear side		
Turbocharger Turbocharger		cooled and with Waste-gate		
Heat exchanger		tube type		
Exhaust cooled elbow		_		
Water charge tank		included		
Fuel filter	n°	1 - left side		
Fuel prefilter		included (loose)		
Fuel pump		included		
Oil filter	n°	1 - right side		
Oil sump		aluminium		
Oil vapours blow-by circuit		rear		
Oil heat exchanger		built in the crankcase		
Oil filler		on timing cover frontward		
Starting motor		12 V - 3 kW		
Alternator		12 V - 90 A		
Engine stop device		by electronic central unit		
Wiring harness		with EDC (Electronic Diesel Control)		
Painting	colour	white"ICE"		
Not included in the standard configuration				
Battery - minimum capacity recommended		120 Ah		
Battery - minimum cold cranking capacity recommended	900 A			

FPT OFFERS THE WIDEST AVAILABILITY OF ENGINE BUILD OPTIONS TO CUSTOMER SPECIFIC REQUIREMENTS WITHIN THE ENGINE SUPPLY. TO FIND OUT MORE ABOUT THE CONFIGURATIONS AND ACCESSORIES WHICH ARE AVAILABLE, CONTACT THE FPT SALES NETWORK.

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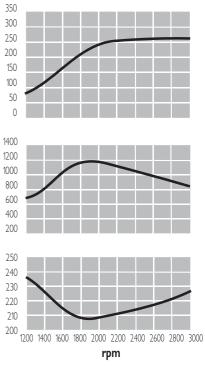
Rating type		A1	A2	В	С
Maximum power *	kW(HP)	331 (450)	309 (420)	272 (370)	258 (350)
At speed	rpm	3000	3000	3000	3000
Maximum no load governed speed at max rating	rpm	3150	3150	3150	3150
Minimum idling speed	rpm	600	600	600	600
Mean piston speed at rated speed	m/s (ft/s)	13.2 (43.3)	13.2 (43.3)	13.2 (43.3)	13.2 (43.3)
BMEP at max torque	(psi) kg/cm ²	(358.4) 25.2	(342.8) 24.1	(334.2) 23.5	(327.1) 23.0
Specific fuel consumption at full load (best value)	g/kWh(lb/Bhp-hr) @ rpm		210(0.345) @ 1800		
Oil consumption at max rating	(% of fuel consumption)		≤ 0.2		
Minimum starting temperature without auxiliaries	°C (°F)		-10 (14)		
Oil and oil filter maintenance interval for replacement	hours		600		

^{*} **Net Power** at flywheel according to ISO 3046/1, after 50 hours running, fuel Diesel EN 590. Power tolerance 5%. **Test conditions**: ISO 3046/1, 25 °C air temperature, 100 kPa atmospheric pressure, 30% relative humidity.



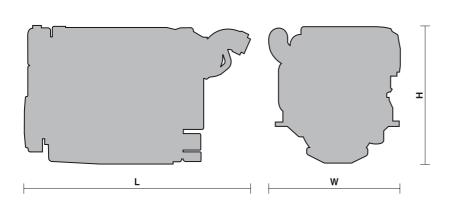
B = Light duty. Full throttle operation restricted within 10% of total use period. Cruising speed at engine rpm < 90% of rated speed

setting - Maximum useage 1500 hours per year.



C

C = Medium duty. Full throttle operation < 25% of use period. Cruising speed at engine rpm < 90% of rated speed setting - Maximum useage 3000 hours per year.



A2 = Pleasure/commercial vessels.

setting - Maximum useage:
- 300 hours per year (A1 service)
- 1000 hours per year (A2 service).

use period.

Full throttle operation restricted within 10% of total

Cruising speed at engine rpm < 90% of rated speed

L = 1333 mm (52 in)W = 805 mm (32 in)

H = 774 mm (30 in)

Dry weight (without marine gear) = 600 kg (1323 lbs)

ENGINE BENEFITS

- **PERFORMANCE:** Engine ratings, fuel consumption and emissions are optimized with electronic engine management and Common Rail fuel injection system; high specific power and light weight for high power to weight ratio; compact design for low volume high power ratio; high torque at low rpm.
- **SERVICEABILITY:** Electronic control, protection and diagnostics for the engine systems; World wide dealer and service network. Engine designed for quick service and easy maintenance.
- RELIABILITY: Functional design; long engine life.
- COST EFFECTIVENESS: Fuel consumption reduction; maintenance and overhaul interval extensions.
- ENVIRONMENTALLY FRIENDLY: Low noise and exhaust emissions, minimal vibrations.
- **CUSTOMER ORIENTATION:** Range of propulsion and emission certifications; assortment of accessories available for a variety of uses.

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